

SDRF2HS

Human dimension of technology



SDRF2HS

粗细削一体机（2只鞋楦）

Roughing and finishing machine (2 lasts)



使用SDRF2 HS，可以完美地粗糙和完成一对鞋楦，同样在脚跟和脚趾上，无需在支架上进行任何进一步的手工制造。

原有的“燕尾槽”支撑是SDF技术的核心。这种在最后一个顶部的夹紧系统，而不是在顶部和脚跟，允许完整的加工和消除由尾座夹紧引起的模型变形的所有风险。

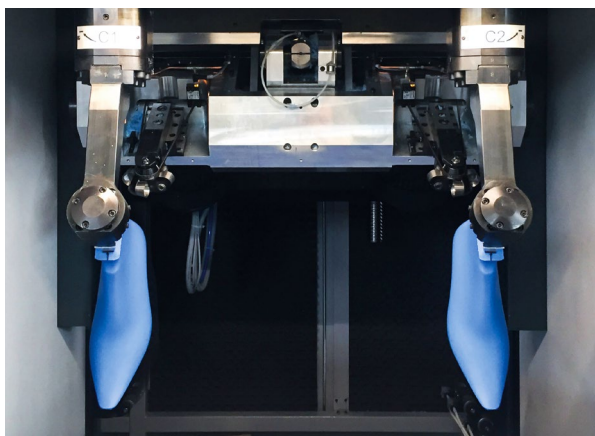
由于它的7个内插轴，可以在一个工作周期（4/5分钟）内完成一对持续时间。

SDRF2HS机器允许快速和精确地执行.FRV文件，在原始和所有其他大小。在工作循环中，还可以阐述下一个尺寸或不同的模型。SDF技术是NewLast意大利最新的一项专利。

With SDRF2 HS it is possible to perfectly rough and finish a pair of lasts, also on the heel and on the toe, without any further manual manufacturing on the supports. The original “dovetail” support is the core of the SDF technology. This clamping system on the top of the last, rather than on the tip and on the heel, allows the complete processing and eliminates all the risks of deformation of the model caused by tailstock clamping.

Thanks to its 7 interpolated axis, it is possible to finish a pair of lasts in only one working cycle (4/5 minutes). SDRF2 HS machine allows the fast and precise execution of .FRV™ files, in the original and in all the other sizes.

During the working cycle it is also possible to elaborate the next size or a different model. SDF technology is a Newlast Italia patent.



技术数据 / TECHNICAL DATA

可同时加工鞋楦数量 (只) / N. of pairs working at the same time	1 p
每小时鞋楦产量 / N. of pairs produced in an hour	5 p/h
粗削加工周期 / Roughing cycle time	0,5 min
细削加工周期 / Finishing cycle time	4,5 min
最大加工直径 Ø / Max turning Ø	300 mm
最大加工长度 / Maximum working length	420 mm
粗削刀纹间隔 / Roughing pitch	0.5 ÷ 8 mm/rev
细削刀纹间隔 / Finishing pitch	0.1 ÷ 2 mm/rev
旋转速度 / Rotation speed	10 ÷ 100 rev min-rev max
旋转刀头直径 Ø / Rotating milling heads Ø	90x29 mm
安装功率 / Installed power	17 Kw
气压 / Air pressure	6 bar
重量 / Weight	4800 Kg
尺寸 / Dimensions	2500x2040 x2500h mm

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