

SDF2HS

Human dimension of technology



SDF2HS

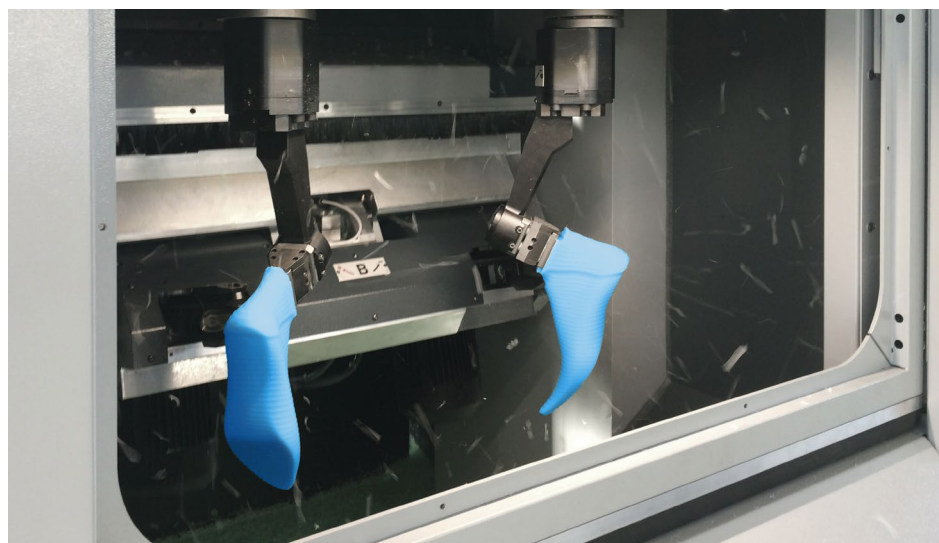
细削机（1双鞋楦）
Finishing machine (1 pair)



使用SDF2 HS，可以完美地完成一对鞋楦，同样在脚跟和脚趾上，无需任何进一步的手工操作。原有的“鸠尾榫”支撑是SDF技术的核心。这种在最后一个顶部的夹紧系统，而不是在顶部和脚跟，允许完整的加工和消除由尾座夹紧引起的模型变形的所有风险。

由于它的7个内插轴，可以在一个工作周期（4/5分钟）内完成一对持续时间。SDF2HS机器允许快速和精确地执行.FRV文件，在原始和所有其他大小。在工作循环中，还可以阐述下一个尺寸或不同的模型。SDF技术是Newlast意大利最新一项专利。

With SDF2 HS it is possible to perfectly finish a pair of lasts, also on the heel and on the toe, without any further manual operations. The original "dovetail" support is the core of the SDF technology. This clamping system on the top of the last, rather than on the tip and on the heel, allows the complete processing and eliminates all the risks of deformation of the model caused by tailstock clamping. Thanks to its 7 interpolated axis, it is possible to finish a pair of lasts in only one working cycle (4/5 minutes). SDF2 HS machine allows the fast and precise execution of .FRV™ files, in the original and in all the other sizes. During the working cycle it is also possible to elaborate the next size or a different model. SDF technology is a Newlast Italia patent.



技术数据 / TECHNICAL DATA

每小时产量 (双)/ N. of pairs produced in an hour	12 p/h
工作循环平均时间/ Average cycle time	4,5 min
最大加工直径 Ø/ Max turnable Ø	300 mm
最大加工长度/ Maxi- mum working length	420 mm
细削刀纹间隔/ Finishing pitch	0.1 ÷ 2 mm/rev
旋转速度/ Rotation speed	10 ÷ 100 rev min-rev max
旋转刀头直径 Ø/ Ro- tating milling heads Ø	90x29 mm
安装功率/ Installed power	17 Kw
气压/ Air pressure	6 bar
重量/ Weight	4800 Kg
尺寸/ Dimensions	2500x2040 x2500h mm

